

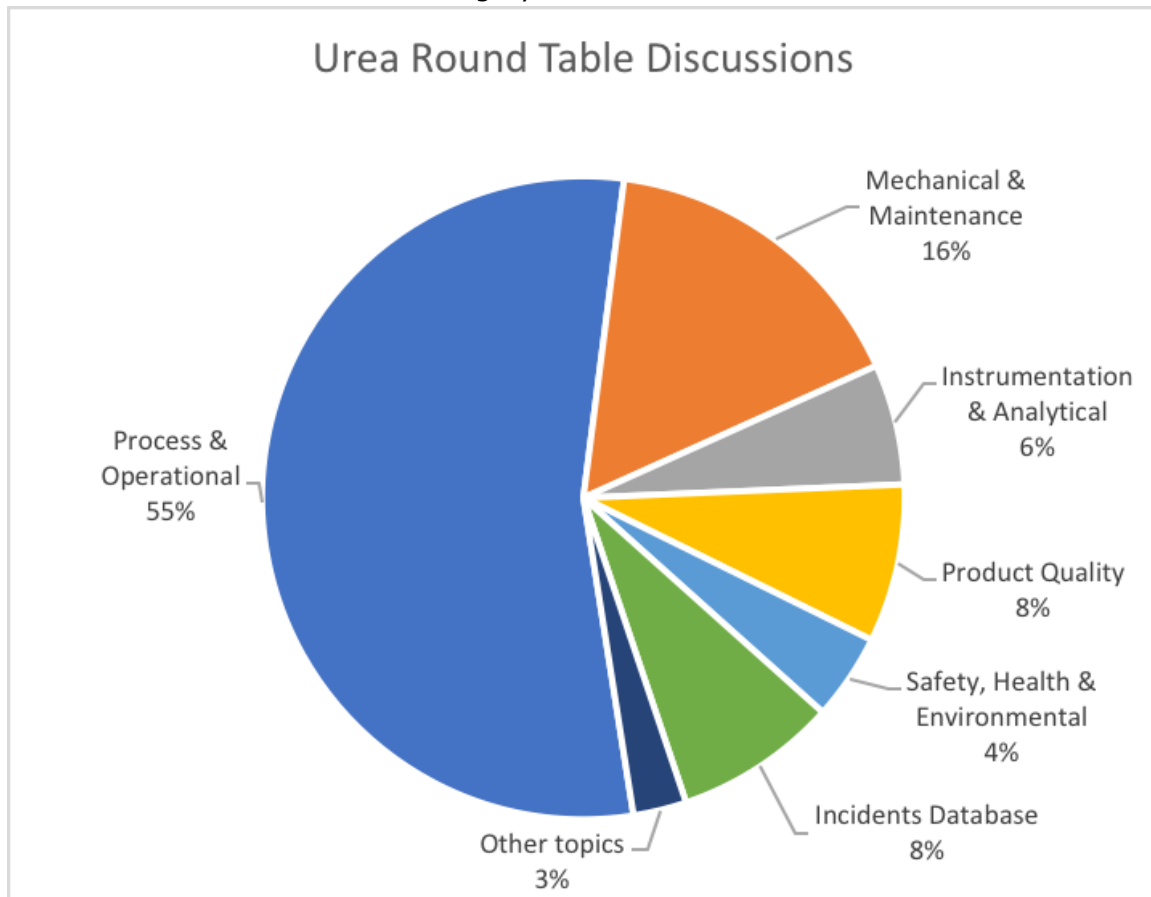
## We are at 1500 Round Table Discussions!

UreaKnowHow.com has reached the impressive milestone of 1500 Round Table discussions. 1500 active Round Table discussion with totally more than 7700 posts or an average of 5 posts per discussion and 2-3 new posts per day. This means everybody who poses a question, for sure will get a reply making the UreaKnowHow.com Round Tables a very valuable information source and place to share experiences.

We thank all participants for their valuable contributions and support and like to highlight and thank very much the 10 most active participants:

- ❖ Prem Baboo, NFL India
- ❖ Norozipour, Khorasan Petrochemical Company Iran
- ❖ Muhammad Farooq, SAFCO Saudi Arabia
- ❖ Majid Mohammadian, OCI The Netherlands
- ❖ Muhammad Adnan Hanif, FFC Pakistan
- ❖ Girish Prakash, Tata Chemicals India (now Yara)
- ❖ Salam Malih, North Fertilizer Iraq
- ❖ Syed Ali Salman, Agritech Pakistan
- ❖ Saadat Motamedi, Pardis Petrochemical Company Iran
- ❖ Ahmed Selim, AlexFert Egypt

Find below an overview which category the urea related Round Table discussions cover.



The 25 most active Round Table discussions are:

- ❖ Plant load and biuret content in final product
- ❖ HP Stripper cleaning
- ❖ Sulphuric acid injection in urea melt
- ❖ CO2 absorber in Saipem urea plant
- ❖ Prill buckets
- ❖ Case study of CO2 compressor
- ❖ High Efficiency trays for reactor
- ❖ CO2 compressor capacity limitation
- ❖ Urea process passivation and heating up rates
- ❖ Rectifying column heater perforated plate versus orifice plugs
- ❖ Material balance
- ❖ Rise in stripper outlet temperature
- ❖ Temperature in top HP scrubber
- ❖ Urea melt pump damage
- ❖ Pressure safety valve experiences
- ❖ The best stainless steels for urea
- ❖ On stream times HP pumps
- ❖ Lump in top of evaporator separator
- ❖ Deblocking of pipelines after a shut down
- ❖ How to strengthen the prill product
- ❖ Urea build up on scraper arms
- ❖ Ammonia and dust emission
- ❖ High CO2 content in bottom outlet HP stripper
- ❖ High synthesis pressure
- ❖ Compare Stamicarbon – Saipem – TEC process

Exchanging all these experiences with each other between our 5200+ Members representing all urea plants will definitely improve the Safety and Performance of all urea plants worldwide.

We thank very much all our Sponsors for supporting us and making this initiative possible.

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