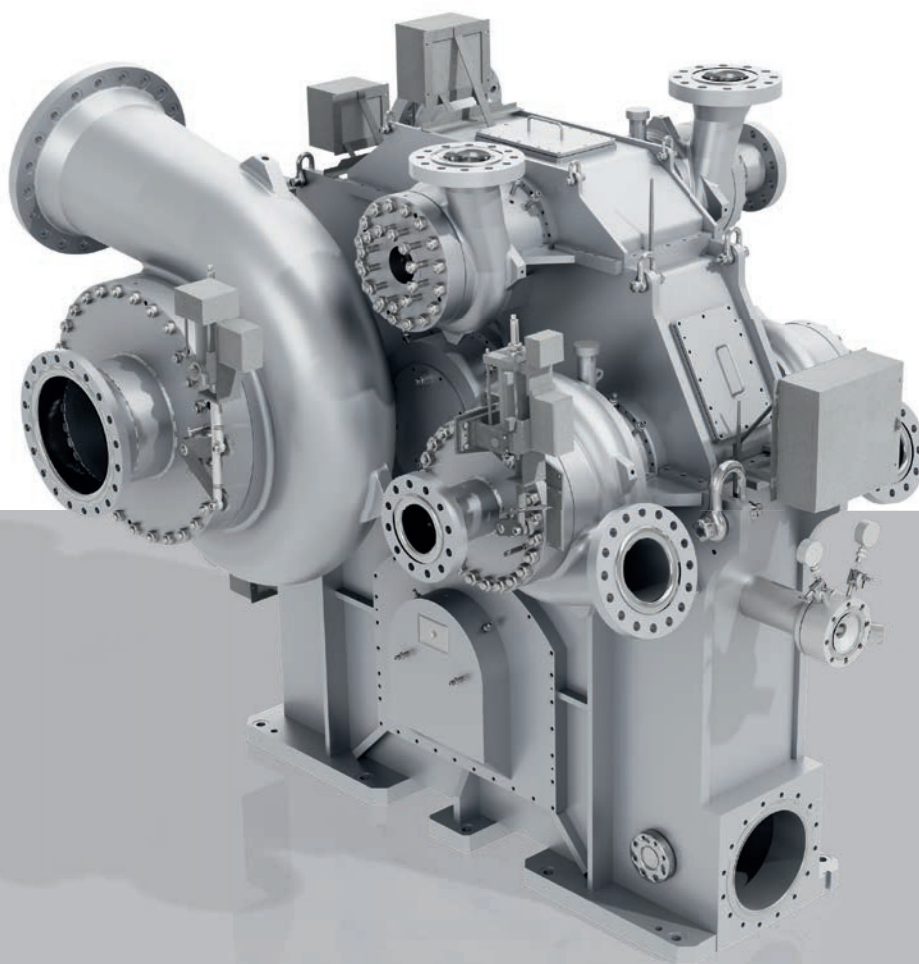


# RG integrally geared compressors



# High efficient multi-shaft centrifugal compressors

Our integrally geared centrifugal compressors feature a multi-stage arrangement allowing up to 5 pinions. All shafts are equipped with maintenance-free tilting pad bearings. The RG compressor can contain up to ten impeller stages. This enables a very compact design, compression of a wide range of gases, and high pressure ratio.

With improved impeller design, optimized pinion speeds and tailored aero-dynamics, our RG guarantees the absolute highest level of efficiency. The compressor inlet flow is typically controlled by inlet guide vanes.

To achieve minimum on-site installation times, we offer a complete package option for most applications. It consists of compressor core unit, driver, process gas coolers, lube oil system, process piping and auxiliaries. For shaft sealing, carbon rings are standard, but labyrinth seals and driver gas seals can be used as well.

## Modular configuration

Configuration range from fully standardized modular air booster and fuel gas compressors, to custom manufactured high pressure booster and CO<sub>2</sub> compressors.

Delivery times can be shortened significantly by using standardized preassembled component designs with proven performance and reliability track records.

## Applications

- Industrial gases (Air separation, paper, etc.)
- Oil & Gas (CCS, EOR, gas transport, natural gas, etc.)
- Refinery (IGCC, Coal-to-Liquids, GTL syngas, etc.)
- Chemicals & Petrochemicals (Vapor, heat pump, propane, dehydration, methanol, etc.)
- Fertilizer industry (Ammonia, urea, nitric acid)
- Iron & Steel, mining (Blast furnace, etc.)
- Power generation (Fuel gas supply)

## Base characteristics

### Multistage design

- Full accordance with API
- Individual speed for each pinion (1,500 – 50,000 rpm)
- Multiple services within one unit
- Intercooling between each stage
- Direct drive shaft for steam turbine
- Max. number of impeller stages: 10
- Max. number of pinions: 5
- Open and closed impellers with welded or brazed shrouds
- Impeller sizes: from 100 to 1,600 mm

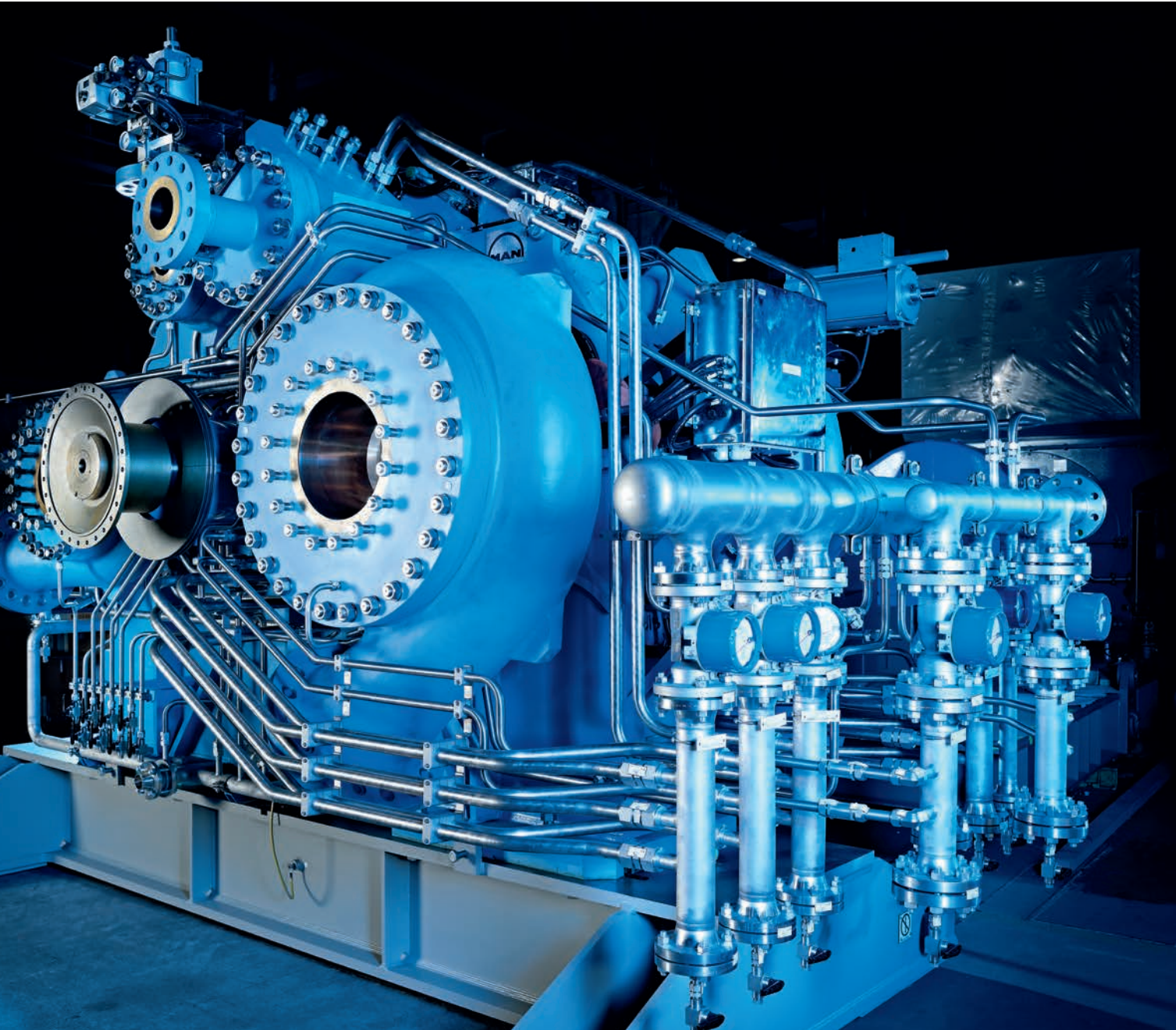
### Flexible Control System

- Anti surge system for multiple stage groups
- Performance control
- Inlet guide vanes at first or at all compressor stages
- Optionally, variable speed control and suction throttling

## At a glance

Features	Benefits
Impeller speed individually selectable for each pair	Optimum flow coefficient, cost and energy savings
Modular component packages available	Short delivery times, quick assembly
Modular sealing systems – several sealing options, e.g. carbon ring, single and tandem dry gas seals and labyrinth seals	High degree of flexibility in applications
Direct or pinion drive	Maximum driver flexibility – electric motor, steam turbine or gas turbine drivers are possible
Handles a wide range of gases: dry and atmospheric air, carbon oxide, carbon dioxide, water-vapor, natural and fuel gas, nitrogen, helium, propane, propylene (heat pump), etc.	High degree of flexibility in applications
Individual process stages can be controlled within one casing	Cost and space efficient operation
Combined applications within one casing e. g.: air, dry air and nitrogen	Cost and space efficient operation
Integrated interstage coolers (water) beneath compressor skid	Compact design, small footprint, easy installation
Intercooling possible after each stage	Less external driving power required
Advanced impeller technology for higher pressures	Compression up to 250 bar





# RG integrally geared compressors

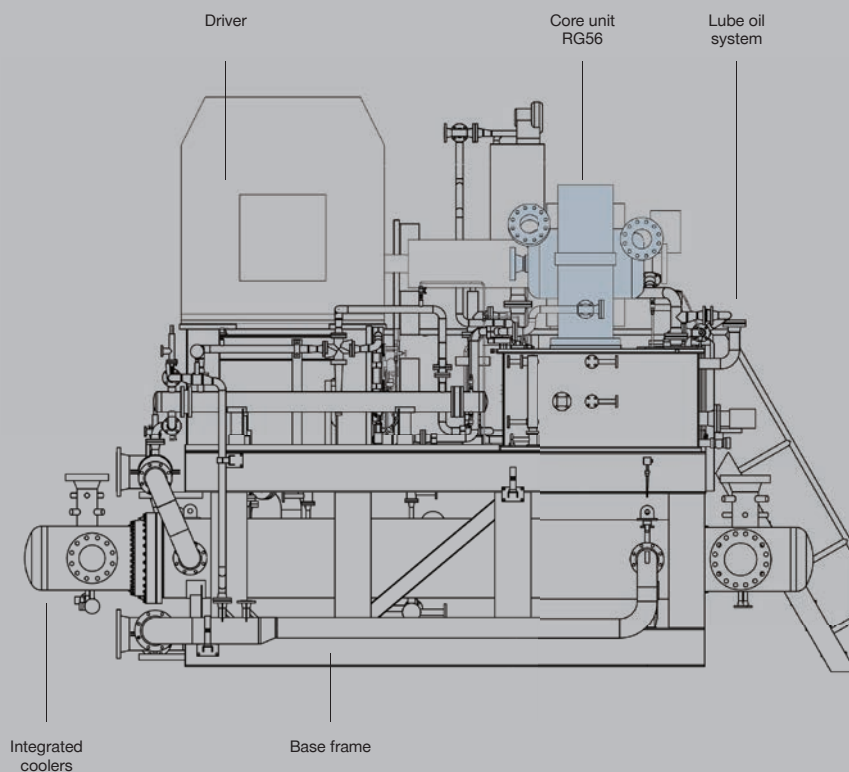
## Technical data

Driver	Electric motor, steam turbine or gas turbine
Min. suction pressure [bara]	0.4
Discharge pressure [bara]	Max. 250
Flow rate [m <sup>3</sup> /h]	Max. 550,000
Power range [MW]	Up to 60
Efficiency	> 80% overall efficiency possible
Number of pinions	Up to 5
Number of impellers	Up to 10

Type*		RG25	RG40	RG45	RG50	RG56	RG80	RG100	RG140	RG160
Length	mm	2,700	3,000	3,400	3,700	4,000	4,500	5,500	-	-
Width	mm	3,600	3,600	3,600	3,600	3,600	3,600	3,600	> 3,600	> 7,000
Height	mm	2,000	2,500	3,000	3,300	3,500	4,000	5,000	7,000	> 7,000
Weight	t	15	30	40	45	50	60	> 60	> 60	> 130
Flow	Am <sup>3</sup> /h	10,000	25,000	30,000	40,000	50,000	100,000	200,000	350,000	550,000
Power	MW	4	15	18	20	20	20	35	50	60

\*Dimensions related to core unit

## Typical arrangement – RG56 skid incl. cooler



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